General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.
Straight Connection
When assembling frame, first attach all straight connectors, then attach corner connectors.
1) Place extrusions end-to-end.
2) Loosen all knobs, then slide straight connector across the seam of extrusions.
3) Tighten all knobs to secure connection.

All knobs must be tightened securely to ensure a proper connection.

Corner Connection
1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
2) Slide corner connectors of upper horizontal extrusion into grooves of vertical extrusions.
3) Tighten all knobs to secure connection.

Disassembly
1) Loosen knobs on vertical extrusions.
2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

All knobs must be tightened securely to ensure a proper connection.

Disassembly
1) Loosen all knobs.
2) Slide connectors off of one extrusion.
3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.
Top View of Each Level

Level 1 (Bottom level)

Level 2

Level 3

Level 4

Level 5

Lights

Graphics

Setup Hardware

Monitor Mount
Middle Backwall Frame Assembly

Steps:

Refer to the Tool-less Frame Assembly general information page.


Assemble frame flat on ground.

**Tool-less Spline Connector**
1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**Tool-less Corner Connector**
1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

* Keep corner connectors attached to horizontal extrusions.

* Connection Lock w/ Knob
Knobs face back of assembly.

* Base Plate Attachment
1) Place key hole over bolt on panel & slide down.
2) Twist knob to secure connection.

* Front View

**Back View**
Assemble frame flat on ground.

Tool-less Spline Connector
1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.

Tool-less Corner Connector
1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

Steps:
Refer to the Tool-less Frame Assembly general information page.

3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
### Right Backwall Frame Assembly

**Item** | **Qty.** | **Description**
--- | --- | ---
1 | 1 | 45"h TSP49 Vertical Extrusion
2 | 1 | 45"h TSP49 Vertical Extrusion
3 | 1 | 45"h TSP49 Vertical Extrusion
4 | 1 | 45"h TSP49 Vertical Extrusion
5 | 1 | 27.35"w TSP49 Horizontal Extrusion
6 | 1 | 27.35"w TSP49 Horizontal Extrusion
7 | 1 | 27.35"w TSP49 Horizontal Extrusion
8 | 1 | 27.35"w TSP49 Horizontal Extrusion
9 | 1 | 6" x 22" End Base Plate w/ foot

### Steps:

Refer to the Tool-less Frame Assembly general information page.


3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

### Assemble frame flat on ground.

**Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.
3. Keep corner connectors attached to horizontal extrusions.

**Base Plate Attachment**

1) Place key hole over bolt on panel & slide down.
2) Twist knob to secure connection.
Backwall Frames Connection

Steps:
1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Attachment detail.
2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Connection detail.

Base Plate Attachment
Place key hole over bolt on panel & slide down. Twist knob to secure connection.

When assembled

- Left Frame Assembly
- Right Frame Assembly
- Base Plate Attachment

Front View

- Left Base Plate
- Right Base Plate

Top View

- Left Base Plate
- Right Base Plate

Base Plate Attachment
Place key hole over bolt on panel & slide down. Twist knob to secure connection.
SEG Graphic Installation

**Steps:**

1) Apply SEG Graphics to assembled frames.

**SEG Graphic Installation**

- **Step 1**
  Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

- **Step 2**
  Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

- **Step 3**
  Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal**

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

When assembled

[Diagram of assembled SEG Graphic]

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Workstation Bracket Attachment

1) Hook the Mounting Bracket over the vertical extrusion.
2) Slide bracket forward, then down onto V4 connector. V4 connectors stay permanently attached to vertical extrusion.
3) Tighten thumb screws to secure connection to inside of frame.

Steps:
1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
3) Attach Lights to top of backwall as shown. See Light Attachment detail.

Light Attachment

Attach clamp of stem light to top of horizontal extrusion where desired. Twist knob on back to tighten in place.

Workstation Assembly

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.
2) Connect Counter Top to Mounting Bracket, using wing nuts.
3) Attach power cords to wireless chargers. Keep cords attached to underside of counter top.

UNDERSIDE VIEW